

**Product Name      REFRIGERANT R507**

**1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER**

**Supplier Name**                      **REALCOLD PTY LTD**  
**Address**                                1/55 Musgrave Rd, Coopers Plains, QLD, AUSTRALIA, 4108  
**Telephone**                            +61 7 3850 5555  
**Fax**                                        +61 7 3850 5599 (24 Hours)  
**Emergency**                            1300 7325 2653 (24/7) (Australia Only)  
**Email**                                    [reception.au@realcold.com.au](mailto:reception.au@realcold.com.au)  
**Web Site**                                [www.realcold.com.au](http://www.realcold.com.au)  
**Synonym(s)**                            1,1,1-TRIFLUOROETHANE (HFC-143A) · PENTAFLUOROETHANE (HFC-125)  
**Use(s)**                                    AIRCONDITIONING · REFRIGERANT · REFRIGERATION SYSTEMS  
**SDS Date**                                02 July 2012

**2. HAZARDS IDENTIFICATION**

**NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA**

**RISK PHRASES**

None allocated

**SAFETY PHRASES**

None allocated

**CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE**

<b>UN Number</b>	3163	<b>DG Division</b>	2.2
<b>Packing Group</b>	None Allocated	<b>Subsidiary Risk(s)</b>	None Allocated
<b>Hazchem Code</b>	2TE		

**3. COMPOSITION/ INFORMATION ON INGREDIENTS**

Ingredient	Identification	Classification	Content
1,1,1-TRIFLUOROETHANE (HFC-143A)	CAS: 420-46-2 EC: 206-996-5	Not Available	50%
PENTAFLUOROETHANE (HFC-125)	CAS: 354-33-6 EC: 206-557-8	Not Available	50%

**4. FIRST AID MEASURES**

**Eye**                                      Cold burns: Immediately flush with tepid water or with sterile saline solution. Hold eyelids apart and irrigate for 15 minutes. Seek medical attention.

**Inhalation**                            If inhaled, remove from contaminated area. To protect rescuer, use an Air-line respirator or Self Contained Breathing Apparatus (SCBA). Be aware of possible explosive atmospheres. Apply artificial respiration if not breathing. Give oxygen if available. For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor.

**Skin**                                      Cold burns: Remove contaminated clothing and gently flush affected areas with warm water (30°C) for 15 minutes. Apply sterile dressing and treat as for a thermal burn. For large burns, immerse in warm water for 15 minutes. DO NOT apply any form of direct heat. Seek immediate medical attention.

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**Advice to Doctor**                      Treat symptomatically.

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## 5. FIRE FIGHTING MEASURES

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**Flammability**                      Non flammable. May evolve toxic gases (carbon oxides, hydrogen fluoride, hydrocarbons) when heated strongly.

**Fire and Explosion**              Temperatures in a fire may cause cylinders to rupture. Cool cylinders or containers exposed to fire by applying water from a protected location. Remove cool cylinders from the path of the fire. Evacuate the area if unable to keep cylinders cool. Do not approach cylinders or containers suspected of being hot.

**Extinguishing**                      Use water fog to cool containers from protected area.

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   2      Water Fog (or fine water spray if fog unavailable)

   T      Self Contained Breathing apparatus and protective gloves.

   E      Evacuation of people in the vicinity of the incident should be considered.

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## 6. ACCIDENTAL RELEASE MEASURES

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**Spillage**                              If the cylinder is leaking, evacuate area of personnel. Inform manufacturer/supplier of leak. Use personal protective equipment. Always ensure cylinder pressure is below equipment pressure rating and relief valve setting. Contact manufacturer for further information. Leak checking may be done by pressure drop test or by using soapy water on outlets and inlets. Shut cylinder valve to stop gas leaks from equipment if possible and safe to do so. Depressurise the equipment, disconnect cylinder from equipment and move the cylinder to a well vented area, preferably outdoors. Never attempt to repair a leaking or damaged cylinder valve.

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## 7. STORAGE AND HANDLING

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**Storage**                              Do not store near incompatible materials. Cylinders should be stored below 45°C in a secure area, upright and restrained to prevent cylinders from falling. Cylinders should also be stored in a dry, well ventilated area constructed of non-combustible material with firm level floor (preferably concrete), away from areas of heavy traffic and emergency exits.

**Handling**                              Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Do not drag, drop, slide or roll cylinders. The uncontrolled release of a gas under pressure may cause physical harm. Use a suitable hand truck for cylinder movement.

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## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

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### Exposure Standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m <sup>3</sup>	ppm	mg/m <sup>3</sup>
1,1,1-TRIFLUOROETHANE (HFC-143A)	SWA (AUS)	Asphyxiant			
PENTAFLUOROETHANE (HFC-125)	SWA (AUS)	Asphyxiant			

**Biological Limits**                      No biological limit allocated.

**Engineering Controls**              Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended. Maintain vapour levels below the recommended exposure standard.

### PPE

**Eye / Face**                              Wear safety glasses.

**Hands**                                      Wear leather gloves.

**Body**                                        Wear coveralls and safety boots.

**Respiratory**                              Where an inhalation risk exists, wear Self Contained Breathing Apparatus (SCBA) or an Air-line respirator.



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**9. PHYSICAL AND CHEMICAL PROPERTIES**

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Appearance	COLOURLESS GAS (LIQUEFIED UNDER PRESSURE)
Odour	SLIGHT ETHEREAL ODOUR
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	-47.2°C to -46.4°C
Melting point	160°C
Evaporation rate	NOT APPLICABLE
pH	NOT APPLICABLE
Vapour density	> 3.43 (Air = 1)
Specific gravity	1.21
Solubility (water)	INSOLUBLE
Vapour pressure	1061 kPa @ 20°C
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Partition coefficient	NOT AVAILABLE

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**10. STABILITY AND REACTIVITY**

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Chemical Stability	Stable under recommended conditions of storage.
Conditions to Avoid	Avoid heat, sparks, open flames and other ignition sources.
Material to Avoid	Incompatible with oxidising agents (eg. hypochlorites), alkalis/ alkali earth metals. Compounding ingredients in natural rubber can be extracted during rapid liquid withdrawal and will swell.
Hazardous Decomposition Products	May evolve toxic gases if heated to decomposition.
Hazardous Reactions	Polymerization will not occur.

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**11. TOXICOLOGICAL INFORMATION**

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Health Hazard Summary	Asphyxiant. Symptoms of exposure are directly related to displacement of oxygen. As the amount of oxygen inhaled is reduced from 21-14% volume, the pulse rate may accelerate and the rate and volume of breathing may increase. The ability to maintain attention and think clearly is diminished, muscular co-ordination is somewhat disturbed. As oxygen decreases from 14-10% volume, judgement becomes faulty, severe injuries may result in no pain. Muscular effort may lead to rapid fatigue. Further reduction to 6% may result in nausea and vomiting. Ability to move may be lost. Permanent brain damage may result even after resuscitation from exposure to this low level of oxygen. Below 6% breathing is in gasps and convulsions may occur. Inhalation of a mixture containing no oxygen may result in unconsciousness from the first breath and death may follow in minutes.
Eye	Irritant vapour. Low temperature evaporating liquid can cause cold burns.
Inhalation	Asphyxiant. Effects are proportional to oxygen displacement.
Skin	Irritating vapour. Direct contact with the liquefied material or escaping compressed gas may cause frost-bite injury.
Ingestion	Ingestion is considered unlikely due to product form. However, ingestion may result in discomfort of the gastrointestinal tract from rapid evaporation of liquid and consequent evolution of gas. Some of the effects of inhalation would be expected.
Toxicity Data	PENTAFLUOROETHANE (HFC-125) (354-33-6) LC50 (inhalation)                      2735 g/m <sup>3</sup> /2 hours (mouse)

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**12. ECOLOGICAL INFORMATION**

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Environment	Release of hydrogenated chlorofluorocarbon compounds (HCFC's) into the environment should be minimised and where possible, recycling of HCFCs is recommended.
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**13. DISPOSAL CONSIDERATIONS**

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Waste Disposal	It is an offence under Federal law to knowingly exhaust this product to atmosphere whether by intent
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or negligence.

Legislation

Dispose of in accordance with relevant local legislation.

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## 14. TRANSPORT INFORMATION

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CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE



	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
UN Number	3163	3163	3163
Proper Shipping Name		LIQUEFIED GAS, N.O.S.	
DG Class/ Division	2.2	2.2	2.2
Subsidiary Risk(s)	None Allocated	None Allocated	None Allocated
Packing Group	None Allocated	None Allocated	None Allocated
Hazchem Code	2TE		
Other Information	Ensure cylinder is separated from driver and that outlet of relief device is not obstructed.		

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## 15. REGULATORY INFORMATION

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Poison Schedule	A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP)
Inventory Listing(s)	<b>AUSTRALIA: AICS (Australian Inventory of Chemical Substances)</b> All components are listed on AICS, or are exempt.

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## 16. OTHER INFORMATION

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**Additional Information**      APPLICATION METHOD: Transferred as a liquid into and out of refrigeration equipment by controlled pressure decanting through flexible pipework.

**PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:**

The recommendation for protective equipment contained within this ChemAlert report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

**HEALTH EFFECTS FROM EXPOSURE:**

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

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<b>Abbreviations</b>	ACGIH	American Conference of Governmental Industrial Hygienists
	CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
	CNS	Central Nervous System
	EC No.	EC No - European Community Number
	GHS	Globally Harmonized System
	IARC	International Agency for Research on Cancer
	LD50	Lethal Dose, 50% / Median Lethal Dose
	mg/m <sup>3</sup>	Milligrams per Cubic Metre
	PEL	Permissible Exposure Limit
	pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
	ppm	Parts Per Million
	REACH	Regulation on Registration, Evaluation, Authorisation and Restriction of Chemicals
	STOT-RE	Specific target organ toxicity (repeated exposure)
	STOT-SE	Specific target organ toxicity (single exposure)
	SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
	TLV	Threshold Limit Value
	TWA/OEL	Time Weighted Average or Occupational Exposure Limit

**Revision History**

Revision	Description
1.0	Initial SDS Creation

**Report Status**

This document has been compiled by RMT on behalf of the manufacturer of the product and serves as the manufacturer's Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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**End of SDS**